

**Door Difficult To Close –
Blocked Seal Evacuation Holes –
Repair Procedure**

MODEL 2002 MY-ON
X-TYPE

VIN C00001-ON

Issue:

On some 2002 MY-ON X-TYPE vehicles, customers may report excessive effort required to close any or all of the side doors. This concern can be caused by the seal evacuation holes being blocked in the primary (door) or secondary (body side) seals around the door or door opening.

The holes are cut into the seal but the material is not removed from the holes, which may cause the concern. Clearing out the holes will allow the air to escape from the seals on closure.

Action:

In case of a verified customer complaint of hard closure of any or all of the side doors, on a 2002 MY-on X-TYPE, follow the workshop procedure outlined below.

WORKSHOP PROCEDURE

1. Open left-hand front side door.
2. Check primary door seal evacuation holes, remove any material blocking any of the cut holes (Illustration 1).

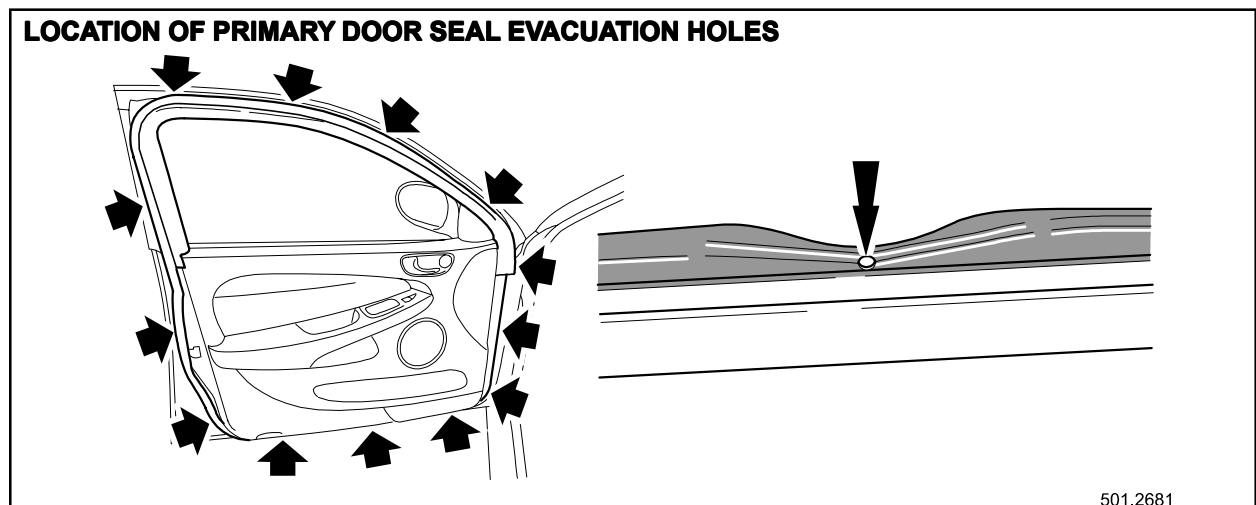


ILLUSTRATION 1

NOTE: THE INFORMATION IN TECHNICAL BULLETINS IS INTENDED FOR USE BY TRAINED, PROFESSIONAL TECHNICIANS WITH THE KNOWLEDGE, TOOLS, AND EQUIPMENT TO DO THE JOB PROPERLY AND SAFELY. IT INFORMS THESE TECHNICIANS OF CONDITIONS THAT MAY OCCUR ON SOME VEHICLES, OR PROVIDES INFORMATION THAT COULD ASSIST IN PROPER VEHICLE SERVICE. THE PROCEDURES SHOULD NOT BE PERFORMED BY "DO-IT-YOURSELFERS." DO NOT ASSUME THAT A CONDITION DESCRIBED AFFECTS YOUR CAR. CONTACT A JAGUAR RETAILER TO DETERMINE WHETHER THE BULLETIN APPLIES TO YOUR VEHICLE.

3. Check secondary door seal evacuation holes, remove material blocking any of the cut holes (Illustration 2).

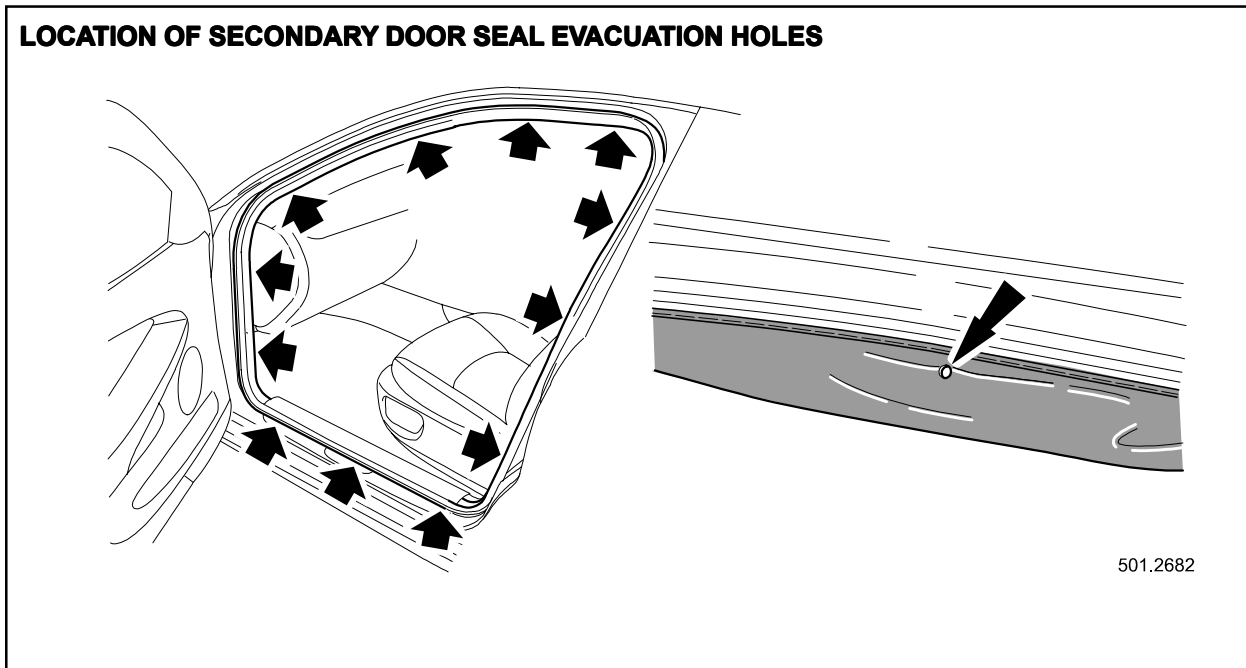


ILLUSTRATION 2

4. Close left-hand front side door.
5. Carry out steps 1 to 4 to the remaining three side doors.

Global Technical Reference (GTR):

Dealer Access: <https://hub.franchise.jaguar.com>

Internet access: <http://www.jaguartechno.com>

Warranty Information:

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number
Door seal evacuation hole service fix	76.94.56	0.2 hrs.	C2S 25571